Ricoh 5th Color Station

Creating the 5th Color Layer – White, in Adobe InDesign



This tutorial will explain and demonstrate how to create and use a **White** Spot Color on **Dark Colored Media**.

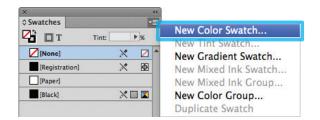
In this example, a swatch and layer will be created in InDesign, which will allow for the type and pattern of this invitation to be printed with **White Toner**.

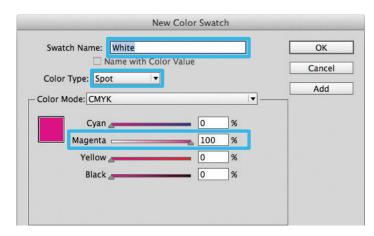
Before areas of the file are applied, begin by creating a New Color Swatch, which Fiery[®] Command WorkStation will use when applying the White Toner.

1. Open or create the InDesign (or Illustrator) file you are looking to enhance with White Toner.

2. Create a New Color Swatch.

- a. Name the swatch "White."
- b. Select "**Spot**" for the Color Type.
- c. It's recommended to choose a color that stands out, such as 100% Magenta, to easily see where the White will print.

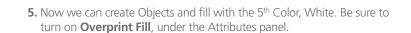


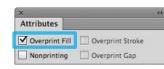


3. The White / Magenta Spot Color will represent the White Toner.

Swatches		*=	
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None]	×	^	
[Registration]	×E	Ð	
White	0		
[Paper]			

4. The amount of toner density can be adjusted in the color panel

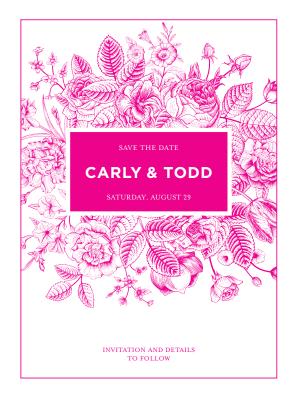




White vector on Dark Colored Media

White Toner (Single Pass)

Dark Colored Media



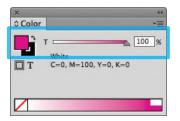
6. Export / Save file as a PDF/X-4, (PDF1.6 or newer).

		Export	Adobe PDF	
Adobe PDF Preset:	eset: [PDF/X-4:2008]			
Standard: PDF/X-4:2010		 •	Compatibility: Acrobat 7 (PDF 1.	6) 🔻
General	General			
Compression Marks and Bleeds Output Advanced	Description:	: Use these settings to create Adobe PDF documents that are to be checked or must conform to PDF/X-4:2008, an ISO standard for graphic content exchange. For more information on creating PD X-4 compliant PDF documents, please refer to the Acrobat User Guide. Created PDF documents can be opened with Acrobat and		for PDF/ ser

on the Density Scale.

- a. From the Menu bar select "Window" then "Color" to display the Color Panel. If the Density Scale is not displayed, select *Show Options.*
- b. Drag the Density Scale or enter the percentage in the box to adjust the density.





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Refer to "Printing the 5th Color from Fiery[®] Command WorkStation" for steps on Printing PDFs.

